SAFETY DATA SHEET



Revision Date 19-Jan-2023

Version 1

1 IDENTIFICATION OF THE	SUBSTANCE/PREPARAT	ION AND OF THE COMPANY/UN				
Product identifier						
Product Name						
	KC-520					
Other means of identification	00017					
Product Code	20317					
Recommended use of the chemica						
Recommended Use Uses advised against	Powdered alkaline cleaner	the lebel when applying this product				
Details of the supplier of the safety		the label when applying this product				
Manufacturer Address	data sheet					
Safe Foods Chemical Innovations						
1501 E. 8 th Street						
North Little Rock, AR 72114						
Emergency telephone number						
Company Phone Number	501-758-8500					
Emergency Telephone	Chemtrec 1-800-424-9300					
	2. HAZARDS IDENT	TIFICATION				
Classification						
OSHA Regulatory Status						
	us by the 2012 OSHA Hazard Con	nmunication Standard (29 CFR 1910.1200))			
Acute toxicity - Dermal	y	Category 4	/			
Skin corrosion/irritation		Category 1				
Serious eye damage/eye irritation		Category 1				
Label elements						
	Emergency Ove	erview				
Causes severe skin burns and eye d						
	-	0.111	.			
Appearance Powder	Physical state	Solid	Odor Alkaline			
Precautionary Statements - Prever Do not breathe dusts or mists	tion					
	kin there ughly ofter handling					
Wash face, hands and any exposed a Wear protective gloves/protective clo		n				
Precautionary Statements - Respo						
Specific treatment (see Section 4 on						
Immediately call a poison center or d						
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.						
Immediately call a poison center or d			..			
		Rinse skin with water/ shower. Wash conta	minated clothing			
before reuse. Call a poison center or			· ·			
IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a poison center or doctor						
IF SWALLOWED: Rinse mouth. DO						
Precautionary Statements - Storag	e					
Store locked up						
Precautionary Statements - Dispos						
Dispose of contents/container to an a						
Hazards not otherwise classified (I Not Applicable						
ιτοι πρηιοαρίο						

Other Information • Harmful to aquatic life with long lasting effects

Harmful to aquatic life with loi	<u> </u>		
	3. COMPOSITIO	N/INFORMATION ON INGRED	IENTS
Chemical Na	ame	CAS No.	weight-%
Sodium hydro	xide	1310-73-2	68-73
Sodium sulf	ate	7757-82-6	20-24
Pentasodium triph		7758-29-4	2-6
Trade Secr	•	Proprietary	1-3
Sodium carbo		497-19-8	< 0.8
		ration) of composition has been withhel	
	4.	FIRST AID MEASURES	
First aid measures			
Eye contact	present, after first 5 r	ninutes, then continue rinsing eye. See	-20 minutes. Remove contact lenses, if k immediate medical attention/advice.
Skin contact	shoes. Wash contam	y with soap and plenty of water while re inated clothing and shoes before reuse	
	attention is required.		
Inhalation		Administer oxygen if breathing is difficu	
Ingestion		ting. Drink plenty of water. Never give a	anything by mouth to an unconscious
	person. Call a physic		
Most important symptoms an			
Symptoms	See Section 11 for s		
Indication of any immediate Note to physicians	medical attention an Treat symptomatical		
	5. FIF	RE-FIGHTING MEASURES	
Suitable extinguishing media Dry chemical. Water spray (fog). Carbon dioxide (CC		
Unsuitable extinguishing		mation available.	
Specific hazards arising from Exothermic reaction will occur	<u>1 the chemical</u> upon dilution with wat	er.	
Hazardous combustion p	roducts Carbon	monoxide. Carbon dioxide (CO2).	
Explosion data			
Sensitivity to Mechanical	Impact None.		
Sensitivity to Static Discl			
Protective equipment and pro	-	ntore	
		us pressure-demand, MSHA/NIOSH (a)	pproved or equivalent) and full
		ies of water until well after fire is out. No	
		ce corrosive and/or toxic fumes.	on-compustible, substance itself does
not built but may decompose t	· · ·		
		ENTAL RELEASE MEASURES	
Personal precautions, protect			
Personal precautions		rotection recommended in Section 8. E	nsure adequate ventilation, especially
	in confined are	as.	
For emergency responders	Isolate area. Ke	eep unnecessary personnel away.	
Environmental precautions	_		
Environmental precautions	Prevent entry in	nto waterways, sewers, basements or c	onfined areas. See Section 12 for
	additional ecolo	ogical information.	
Methods and material for con	ntainment and clean	ing up	
Methods for containment	Prevent further	leakage or spillage if safe to do so.	
Methods for cleaning up		. Sweep up and shovel into suitable cor	ntainers for disposal. Remainder may
0.1		with a mild acid (vinegar) and rinsed to	
		ANDLING AND STORAGE	
Precautions for safe handling			
Advice on safe handling	Use personal p		void contact with skin, eyes or clothing. , vapors, or mist. Wash thoroughly after
		le in accordance with good industrial hy	
Conditions for safe storage,			gione and salety practice.
Storage Conditions		s tightly closed in a dry, cool and well-v	entilated place. Do not allow water to
Storage Conditions			entilated place. Do not allow water to
Incompatible materials	get into contair		
Incompatible materials		eric metals (aluminum, copper, zinc).	ATION
	8. EXPOSURE C	ONTROLS/PERSONAL PROTE	CTION

Control parameters

Exposure Guidelines

Exposure Guidelines		1			
Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH		
Sodium Hydroxide	Ceiling: 2 mg/m ³	TWA: 2 mg/m ³	IDLH: 10 mg/m ³		
1310-73-2		(vacated) Ceiling: 2 mg/m ³	Ceiling: 2 mg/m ³		
Appropriate engineering controls	Showers, eyewash station	ns ventilation system			
Individual protection measures					
Eye/face protection	Splash proof chemical go				
Skin and body protection		e™ gloves or rubber gloves. Wea	r suitable protective clothing		
okin and body protection	Rubber boots recommend	.	Suitable protective cloumny.		
Respiratory protection		eeded or irritation is experienced,	NIOSH/MSHA approved		
		uld be worn. Positive-pressure su			
		contaminant concentrations. Res			
		ith current local regulations.			
General Hygiene Consideration	ns Wash face, hands and an	y exposed skin thoroughly after h	andling. Wash contaminated		
	clothing and shoes before	e reuse. Do not eat, drink or smoke	e when using this product.		
	9. PHYSICAL AND CH	IEMICAL PROPERTIES			
Information on basic physical a					
Physical state	Solid				
Appearance	Powder	Odor	Alkaline		
Color	White	Odor threshold	No information available		
Property	Values	<u>Remarks</u> • Metho			
рН	13.5	±0.5 @ 21°C (2% s	olution)		
Melting point/freezing point	No information available				
Boiling point / boiling range	No information available				
Flash point	No information available				
Evaporation rate	No information available				
Flammability (solid, gas)	No information available				
Flammability Limit in Air					
Upper flammability limit:	No information available				
Lower flammability limit:	No information available				
Vapor pressure	No information available				
Vapor density	No information available				
Bulk density Water solubility	1.13 g/cc Soluble in water				
Solubility in other solvents	No information available				
Partition coefficient	No information available				
Autoignition temperature	No information available				
Decomposition temperature	No information available				
Kinematic viscosity	No information available				
Dynamic viscosity	No information available				
Explosive properties	No information available				
Oxidizing properties	No information available				
VOC Content (%)	0.00%				
	10. STABILITY	AND REACTIVITY			
Reactivity					
No data available					
Chemical stability					
Stable under recommended storage conditions. Exothermic reaction will occur upon dilution with water.					
Possibility of Hazardous React	ions				
None under normal processing.					
Conditions to avoid					
None known.					
Incompatible materials	aum coppor zinch				
Acids. Amphoteric metals (alumin					
Hazardous Decomposition Pro Carbon monoxide. Carbon dioxid					
11. TOXICOLOGICAL INFORMATION					
Information on likely resident of					
Information on likely routes of Product Information	exposure				

Inhalation					piratory system. Irritation
			embranes can be car	used by inhaled du	ist or mist from solutions
	of this produc				
Eye contact	Risk of seriou	is damage to	eyes. Corrosive to th	ne eyes and may c	ause severe damage
-	including blind		•		C C
Skin Contact			severe skin irritation	and possible burn	IS.
Ingestion					stion causes burns of the
	upper digestiv			and eterminent inger	
Chemical Name	Oral LD5		Dermal LD	50	Inhalation LC50
Sodium Hydroxide	-	•	= 1350 mg/kg (1		-
1310-73-2				, , , ,	
Sodium sulfate	> 10000 mg/kg	(Rat)	-		-
7757-82-6		. ,			
Pentasodium triphosphate	= 3120 mg/kg	(Rat)	> 7940 mg/kg (I	Rabbit)	-
7758-29-4					
Sodium carbonate	= 4090 mg/kg	(Rat)	-	=	2300 mg/m³ (Rat)2 h
497-19-8					
Information on toxicological					
Symptoms	No informatio				
Delayed and immediate effect			n short and long-ter	rm exposure	
Sensitization	No informatio	n available.			
Germ cell mutagenicity	No informatio				
Carcinogenicity			tain any carcinogens	or potential carcine	ogens as listed by OSHA
	IARC or NTP.				
Reproductive toxicity	No informatio	n available.			
STOT - single exposure	No informatio	n available.			
STOT - repeated exposure	No informatio	n available.			
Aspiration hazard	No informatio	n available.			
Aspiration lidzdiu					
	ity - Product Inform	nation			
Numerical measures of toxic	tity - Product Inform 1.8% of the m	nation hixture consis	sts of ingredient(s) of	unknown toxicity	
Numerical measures of toxic Unknown Acute Toxicity	1.8% of the m	nixture consis	sts of ingredient(s) of he GHS document	unknown toxicity	
	1.8% of the m culated based on cha	nixture consis pter 3.1 of t		unknown toxicity	
Numerical measures of toxic Unknown Acute Toxicity The following values are calc Oral LD50	1.8% of the m culated based on cha 29,796.00 m	nixture consis I pter 3.1 of t Ing/kg		unknown toxicity	
<u>Numerical measures of toxic</u> Unknown Acute Toxicity The following values are calc	1.8% of the m culated based on cha 29,796.00 m 1,896.00 mg	hixture consis i pter 3.1 of t i ng/kg g/kg	he GHS document		
Numerical measures of toxic Unknown Acute Toxicity The following values are calc Oral LD50 Dermal LD50	1.8% of the m culated based on cha 29,796.00 m 1,896.00 mg	hixture consis i pter 3.1 of t i ng/kg g/kg			
Numerical measures of toxic Unknown Acute Toxicity The following values are calc Oral LD50 Dermal LD50 <u>Ecotoxicity</u>	1.8% of the m culated based on cha 29,796.00 m 1,896.00 mg 12. EC	hixture consis i pter 3.1 of t i ng/kg g/kg	he GHS document		
Numerical measures of toxic Unknown Acute Toxicity The following values are calc Oral LD50 Dermal LD50 <u>Ecotoxicity</u> Harmful to aquatic life with long	1.8% of the m culated based on cha 29,796.00 m 1,896.00 mg 12. EC g lasting effects	hixture consis apter 3.1 of ti ng/kg g/kg OLOGICA	he GHS document	1	
Numerical measures of toxic Unknown Acute Toxicity The following values are calc Oral LD50 Dermal LD50 Ecotoxicity Harmful to aquatic life with long 6.276% of the mixture consists	1.8% of the m culated based on cha 29,796.00 m 1,896.00 mg 12. EC g lasting effects s of components(s) of u	hixture consis apter 3.1 of ti ng/kg g/kg OLOGICA	he GHS document L INFORMATION ards to the aquatic er	1	
Numerical measures of toxic Unknown Acute Toxicity The following values are calc Oral LD50 Dermal LD50 Ecotoxicity Harmful to aquatic life with long 6.276% of the mixture consists Chemical Name	1.8% of the m culated based on cha 29,796.00 m 1,896.00 mg 12. EC g lasting effects	hixture consis pter 3.1 of t ng/kg OLOGICA unknown haz	he GHS document L INFORMATION ards to the aquatic er Fish	N nvironment	Crustacea
Numerical measures of toxic Unknown Acute Toxicity The following values are calc Oral LD50 Dermal LD50 Ecotoxicity Harmful to aquatic life with long 6.276% of the mixture consists Chemical Name Sodium Hydroxide	1.8% of the m culated based on cha 29,796.00 m 1,896.00 mg 12. EC g lasting effects s of components(s) of u	hixture consis pter 3.1 of t ng/kg OLOGICA unknown haz	he GHS document L INFORMATION ards to the aquatic er	N nvironment	Crustacea -
Numerical measures of toxic Unknown Acute Toxicity The following values are calc Oral LD50 Dermal LD50 Ecotoxicity Harmful to aquatic life with long 6.276% of the mixture consists Chemical Name Sodium Hydroxide 1310-73-2	1.8% of the m culated based on cha 29,796.00 m 1,896.00 mg 12. EC g lasting effects s of components(s) of u	hixture consis pter 3.1 of t g/kg OLOGICA unknown haz 45.4: 96 h	he GHS document L INFORMATION ards to the aquatic er Fish Oncorhynchus mykiss	N nvironment mg/L LC50 static	-
Numerical measures of toxic Unknown Acute Toxicity The following values are calc Oral LD50 Dermal LD50 Ecotoxicity Harmful to aquatic life with long 6.276% of the mixture consists Chemical Name Sodium Hydroxide 1310-73-2 Sodium sulfate	1.8% of the m culated based on cha 29,796.00 m 1,896.00 mg 12. EC g lasting effects s of components(s) of u	hixture consis apter 3.1 of t g/kg OLOGICA unknown haz 45.4: 96 h 13500 - 145	he GHS document L INFORMATION ards to the aquatic er Fish Oncorhynchus mykiss 500: 96 h Pimephales pr	N nvironment mg/L LC50 static romelas mg/L LC50	- 2564: 48 h Daphnia magna
Numerical measures of toxic Unknown Acute Toxicity The following values are calc Oral LD50 Dermal LD50 Ecotoxicity Harmful to aquatic life with long 6.276% of the mixture consists Chemical Name Sodium Hydroxide 1310-73-2	1.8% of the m culated based on cha 29,796.00 m 1,896.00 mg 12. EC g lasting effects s of components(s) of u	nixture consis apter 3.1 of t ag/kg OLOGICA unknown haz 45.4: 96 h 13500 - 145 3040 - 4380:	he GHS document L INFORMATION ards to the aquatic er Fish Oncorhynchus mykiss 00: 96 h Pimephales pr 96 h Lepomis macrochi	N nvironment mg/L LC50 static romelas mg/L LC50 rus mg/L LC50 static	- 2564: 48 h Daphnia magna mg/L EC50
Numerical measures of toxic Unknown Acute Toxicity The following values are calc Oral LD50 Dermal LD50 Ecotoxicity Harmful to aquatic life with long 6.276% of the mixture consists Chemical Name Sodium Hydroxide 1310-73-2 Sodium sulfate	1.8% of the m culated based on cha 29,796.00 m 1,896.00 mg 12. EC g lasting effects s of components(s) of u	nixture consis apter 3.1 of t ag/kg OLOGICA unknown haz 45.4: 96 h 13500 - 145 3040 - 4380: 13500:	he GHS document L INFORMATION ards to the aquatic er Fish Oncorhynchus mykiss 00: 96 h Pimephales pr 96 h Lepomis macrochi 96 h Lepomis macrochi	N myironment mg/L LC50 static omelas mg/L LC50 rus mg/L LC50 static irus mg/L LC50	- 2564: 48 h Daphnia magna mg/L EC50 630: 96 h Daphnia magna
Numerical measures of toxic Unknown Acute Toxicity The following values are calc Oral LD50 Dermal LD50 Ecotoxicity Harmful to aquatic life with long 6.276% of the mixture consists Chemical Name Sodium Hydroxide 1310-73-2 Sodium sulfate 7757-82-6	1.8% of the m culated based on cha 29,796.00 m 1,896.00 mg 12. EC g lasting effects s of components(s) of u	nixture consis pter 3.1 of t ng/kg OLOGICA unknown haz 45.4: 96 h 13500 - 145 3040 - 4380: 13500: 6800: 96 h	he GHS document L INFORMATION ards to the aquatic er Fish Oncorhynchus mykiss 00: 96 h Pimephales pr 96 h Lepomis macrochi 96 h Lepomis macrochi n Pimephales promelas	N nvironment mg/L LC50 static romelas mg/L LC50 rus mg/L LC50 static rus mg/L LC50 mg/L LC50 static	- 2564: 48 h Daphnia magna mg/L EC50
Numerical measures of toxic Unknown Acute Toxicity The following values are calc Oral LD50 Dermal LD50 Ecotoxicity Harmful to aquatic life with long 6.276% of the mixture consists Chemical Name Sodium Hydroxide 1310-73-2 Sodium sulfate 7757-82-6 Pentasodium triphosphate	1.8% of the m culated based on cha 29,796.00 m 1,896.00 mg 12. EC g lasting effects s of components(s) of u	nixture consis pter 3.1 of t ng/kg OLOGICA unknown haz 45.4: 96 h 13500 - 145 3040 - 4380: 13500: 6800: 96 h	he GHS document L INFORMATION ards to the aquatic er Fish Oncorhynchus mykiss 00: 96 h Pimephales pr 96 h Lepomis macrochi 96 h Lepomis macrochi	N nvironment mg/L LC50 static romelas mg/L LC50 rus mg/L LC50 static rus mg/L LC50 mg/L LC50 static	- 2564: 48 h Daphnia magna mg/L EC50 630: 96 h Daphnia magna
Numerical measures of toxic Unknown Acute Toxicity The following values are calc Oral LD50 Dermal LD50 Ecotoxicity Harmful to aquatic life with long 6.276% of the mixture consists Chemical Name Sodium Hydroxide 1310-73-2 Sodium sulfate 7757-82-6 Pentasodium triphosphate 7758-29-4	1.8% of the m culated based on cha 29,796.00 m 1,896.00 mg 12. EC g lasting effects <u>s of components(s) of u</u> Algae/aquatic plants -	nixture consist pter 3.1 of t ng/kg OLOGICA OLOGICA 1 3500 - 145 3040 - 4380: 13500: 6800: 96 H 165	he GHS document L INFORMATION ards to the aquatic er Fish Oncorhynchus mykiss i00: 96 h Pimephales pr 96 h Lepomis macrochi 96 h Lepomis macrochi n Pimephales promelas i0: 48 h Leuciscus idus i	N mvironment mg/L LC50 static romelas mg/L LC50 rus mg/L LC50 static rus mg/L LC50 mg/L LC50 mg/L LC50	- 2564: 48 h Daphnia magna mg/L EC50 630: 96 h Daphnia magna mg/L EC50 -
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Numerical measures of toxic Unknown Acute Toxicity The following values are calc Oral LD50 Dermal LD50 Ecotoxicity Harmful to aquatic life with long 6.276% of the mixture consists Chemical Name Sodium Hydroxide 1310-73-2 Sodium sulfate 7757-82-6 Pentasodium triphosphate 7758-29-4 Sodium carbonate 497-19-8	1.8% of the m culated based on cha 29,796.00 m 1,896.00 mg 12. EC g lasting effects s of components(s) of u Algae/aquatic plants - - 242: 120 h Nitzschia mg/L EC50	nixture consis pter 3.1 of t ng/kg OLOGICA OLOGICA 1 3500 - 145 3040 - 4380: 13500: 96 h 165 300: 96 h	he GHS document L INFORMATION ards to the aquatic er Fish Oncorhynchus mykiss i00: 96 h Pimephales pr 96 h Lepomis macrochi 96 h Lepomis macrochi n Pimephales promelas i0: 48 h Leuciscus idus i	N mvironment mg/L LC50 static romelas mg/L LC50 rus mg/L LC50 static rus mg/L LC50 mg/L LC50 mg/L LC50 mg/L LC50 static	- 2564: 48 h Daphnia magna mg/L EC50 630: 96 h Daphnia magna mg/L EC50 - 265: 48 h Daphnia magna
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14. TRANSPORT INFORMATION

DOT

UN/ID No.	1759
Proper shipping name	Corrosive solids, n.o.s. (contains sodium hydroxide)
Hazard Class	8
Packing Group	II
Emergency Response Guide Number	154
1{	5. REGULATORY INFORMATION

International Inventories

TSCA DSL/NDSL

No information available No information available No information available

Legend:

EINECS/ELINCS

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

US Federal Regulations

<u>SARA 313</u>

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372 **SARA 311/312 Hazard Categories**

Acute health hazard	Yes
Chronic Health Hazard	No
Fire hazard	No
Sudden release of pressure hazard	No
Reactive Hazard	No

CWA (Clean Water Act)

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Sodium Hydroxide 1310-73-2	1000 lb	-	-	Х

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

Chemical Name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
Sodium Hydroxide	1000 lb	-	RQ 1000 lb final RQ
1310-73-2			RQ 454 kg final RQ

US State Regulations

California Proposition 65

This product does not contain any Proposition 65 chemicals

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Sodium Hydroxide 1310-73-2	X	X	Х
Sodium sulfate 7757-82-6	-	X	Х
Pentasodium triphosphate 7758-29-4	-	X	Х

U.S. EPA Label Information

EPA Pesticide Registration Number Not Applicable

16. OTHER INFORMATION						
<u>NFPA</u>	Health hazards	2	Flammability 0	Instability 0		Physical and Chemical Properties Corrosive, Alkaline
<u>HMIS</u>	Health hazards	2	Flammability 0	Physical hazards	0	Personal protection F (safety glasses, gloves, synthetic apron, dust respirator)
Prepared By Issue Date			Technical Department 20-Mar-2014			
Revision Date Version			19-Jan-2023 1			

Revision Note

Company name update. **Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The health hazards given on this SDS apply to this product in its concentrated form (as supplied) and may differ significantly at use dilution. The signs and symptoms of exposure apply only to negligence in handling or misuse of the concentrated product and not to the routine exposure of the diluted product under conditions of ordinary use.

End of Safety Data Sheet