

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product identifier

Product Name **KC-210 DEGREASER**

Other means of identification

Product Code 20068

Recommended use of the chemical and restrictions on use

Recommended Use Degreaser

Uses advised against Follow the directions for use on the label when applying this product

Details of the supplier of the safety data sheet

Manufacturer Address

Safe Foods Chemical Innovations
1501 E. 8th Street
North Little Rock, AR 72114

Emergency telephone number

Company Phone Number 501-758-8500
Emergency Telephone Chemtrec 1-800-424-9300

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2B
Skin sensitization	Category 1
Aspiration toxicity	Category 1
Flammable liquids	Category 3

Label elements

Emergency Overview

Danger

Hazard statements

Causes skin irritation
Causes eye irritation
May cause an allergic skin reaction
May be fatal if swallowed and enters airways
Flammable liquid and vapor



Appearance Aqueous solution

Color Clear to light amber

Odor Orange

Precautionary Statements - Prevention

Wash face, hands and any exposed skin thoroughly after handling
Wear protective gloves/protective clothing/eye protection/face protection
Avoid breathing dust/fume/gas/mist/vapors/spray
Contaminated work clothing should not be allowed out of the workplace
Keep away from heat/sparks/open flames/hot surfaces. No smoking
Keep container tightly closed
Ground/bond container and receiving equipment
Use explosion-proof electrical/ventilating/lighting/equipment
Use only non-sparking tools
Take precautionary measures against static discharge

Precautionary Statements - Response

Specific treatment (see Section 4 on SDS)

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 If eye irritation persists: Get medical advice/attention
 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower. If skin irritation or rash occurs:
 Get medical advice/attention. Wash contaminated clothing before reuse
 IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician. Do NOT induce vomiting
 In case of fire: Use CO2, dry chemical, or foam for extinction

Precautionary Statements - Storage

Store locked up. Store in a well-ventilated place. Keep cool

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Not applicable

Other Information

- Very toxic to aquatic life with long lasting effects

3. COMPOSITION/INFORMATION ON INGREDIENTS		
Chemical Name	CAS No.	Weight-%
D-Limonene	5989-27-5	45-60
Petroleum distillates, hydrotreated light	64742-47-8	25-35
Trade Secret	Proprietary	6-14

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

First aid measures

Eye contact Hold eye open and rinse slowly and gently with water for 15-20 minutes. Remove contact lenses, if present, after first 5 minutes, then continue rinsing eye. If eye irritation persists: Get medical advice/attention.

Skin contact Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Wash contaminated clothing and shoes before reuse. Get medical attention if irritation develops and persists.

Inhalation Remove to fresh air. Administer oxygen if breathing is difficult. Aspiration into lungs can produce severe lung damage. Call a physician immediately.

Ingestion Do NOT induce vomiting. Do not give anything by mouth. If spontaneous vomiting is about to occur, place victim's head below knees. If victim is drowsy or unconscious, place on left side with head down. Aspiration Hazard if swallowed - can enter lungs and cause damage.

Most important symptoms and effects, both acute and delayed

Symptoms See Section 11 for symptom information.
Indication of any immediate medical attention and special treatment needed
Note to physicians Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Dry chemical. Water spray (fog). Carbon dioxide (CO2). Foam.
Unsuitable extinguishing media No information available.

Specific hazards arising from the chemical

Flammable. Vapors may travel to source of ignition and flash back.
Hazardous combustion products Carbon monoxide, carbon dioxide and unburned hydrocarbons (smoke).

Explosion data

Sensitivity to Mechanical Impact None.
Sensitivity to Static Discharge May be ignited by heat, sparks or flames.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Cool containers with flooding quantities of water until well after fire is out.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Use personal protection recommended in Section 8. Ensure adequate ventilation, especially in confined areas.
For emergency responders Isolate area. Keep unnecessary personnel away.
Environmental precautions
Environmental precautions Prevent entry into waterways, sewers, basements or confined areas. See section 12 for additional ecological information.

Methods and material for containment and cleaning up

Methods for containment	Prevent further leakage or spillage if safe to do so. Contain and collect spillage with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see Section 13).
Methods for cleaning up	Use clean non-sparking tools to collect absorbed material. May be ignited by friction, heat, sparks or flames. Collect spillage. Soak up with inert absorbent material. Sweep up and shovel into suitable containers for disposal. Following product recovery, flush area with water.

7. HANDLING AND STORAGE

Precautions for safe handling	
Advice on safe handling	Do not handle near heat, sparks, or flame. Take precautionary measures against static discharges. Do not eat, drink or smoke when using this product. Use personal protection recommended in Section 8. Avoid contact with skin, eyes or clothing. Use only in well-ventilated areas. Avoid breathing vapors or mists. Wash thoroughly after handling. Handle in accordance with good industrial hygiene and safety practice.
Conditions for safe storage, including any incompatibilities	
Storage Conditions	Keep container tightly closed in a dry and well-ventilated place. Keep from freezing. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity).
Incompatible materials	Strong oxidizing agents. Strong acids.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters	
Exposure Guidelines	This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.
Appropriate engineering controls	
Engineering Controls	Showers, eyewash stations, ventilation system.
Individual protection measures, such as personal protective equipment	
Eye/face protection	Wear safety glasses with side shields (or goggles).
Skin and body protection	Wear protective Neoprene™ gloves or rubber gloves. Normal work clothing (long sleeved shirt and long pants) is recommended.
Respiratory protection	If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.
General Hygiene Considerations	Wash face, hands and any exposed skin thoroughly after handling. Wash contaminated clothing and shoes before reuse. Do not eat, drink or smoke when using this product.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties			
Physical state	Liquid	Odor	Orange
Appearance	Aqueous solution	Odor threshold	No information available
Color	Clear to light amber	Remarks • Method	
Property	Values		
pH	No information available		
Melting point / freezing point	-10 °C / 14 °F		Cloudy below 14°F
Boiling point / boiling range	> 176.7 °C / > 350 °F		
Flash point	56 °C / 132.8 °F		Closed cup
Evaporation rate	< 1		
Flammability (solid, gas)	No information available		
Flammability Limit in Air			
Upper flammability limit:	No information available		
Lower flammability limit:	No information available		
Vapor pressure	No information available		
Vapor density	No information available		
Specific Gravity	0.85 g/cc		
Water solubility	Emulsifiable		
Solubility in other solvents	No information available		
Partition coefficient	No information available		
Autoignition temperature	No information available		
Decomposition temperature	No information available		
Kinematic viscosity	No information available		
Dynamic viscosity	No information available		
Explosive properties	No information available		
Oxidizing properties	No information available		
VOC Content (%)	56.28% (3.99 lbs/gal)		

10. STABILITY AND REACTIVITY

Reactivity

No data available

Chemical stability

Stable under recommended storage conditions.

Possibility of Hazardous Reactions

None under normal processing.

Conditions to avoid

Heat, flames and sparks.

Incompatible materials

Strong oxidizing agents. Strong acids.

Hazardous Decomposition Products

Carbon monoxide, carbon dioxide and unburned hydrocarbons (smoke).

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Inhalation Inhalation of vapors in high concentration may cause irritation of respiratory system.
Eye contact May cause slight irritation.
Skin Contact Prolonged contact may cause irritation.
Ingestion Harmful if swallowed. Potential for aspiration if swallowed.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
D-Limonene 5989-27-5	= 4400 mg/kg (Rat)	> 5 g/kg (Rabbit)	-
Petroleum distillates, hydrotreated light 64742-47-8	> 5000 mg/kg (Rat)	> 2000 mg/kg (Rabbit)	> 5.2 mg/L (Rat) 4 h
Trade Secret	= 1310 mg/kg (Rat) = 2590 mg/kg (Rat)	= 1780 µL/kg (Rabbit) = 2 mL/kg (Rabbit)	-

Information on toxicological effects

Symptoms No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization No information available.

Germ cell mutagenicity No information available.

Carcinogenicity The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical Name	ACGIH	IARC	NTP	OSHA
D-Limonene - 5989-27-5	-	Group 3	-	X

IARC (International Agency for Research on Cancer)

Group 3 - "not classifiable as human carcinogens"

OSHA (Occupational Safety and Health Administration of the US Department of Labor)

X - Present

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure No information available.

Aspiration hazard May be fatal if swallowed and enters airways.

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document

Oral LD50 5,094.00 mg/kg

Dermal LD50 3,707.00 mg/kg

12. ECOLOGICAL INFORMATION

Ecotoxicity

Very toxic to aquatic life with long lasting effects

Chemical Name	Fish	Crustacea
D-Limonene 5989-27-5	0.619 - 0.796: 96 h Pimephales promelas mg/L LC50 flow-through 35: 96 h Oncorhynchus mykiss mg/L LC50	-
Petroleum distillates, hydrotreated light 64742-47-8	45: 96 h Pimephales promelas mg/L LC50 flow-through 2.2: 96 h Lepomis macrochirus mg/L LC50 static 2.4: 96 h Oncorhynchus mykiss mg/L LC50 static	4720: 96 h Den-dronereides heteropoda mg/L LC50

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Mobility

No information available.

Other adverse effects No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes Disposal should be in accordance with applicable regional, national and local laws and regulations.
Contaminated packaging Dispose of in accordance with federal, state and local regulations.

Chemical Name	California Hazardous Waste Status
D-Limonene - 5989-27-5	Toxic

14. TRANSPORT INFORMATION

DOT

Containers of 119 gallons or less: Combustible Liquid (49 CFR 173.120(b)(2)): This material is not regulated under 49 CFR if in a container of 119 gallon capacity or less for ground transportation. Exception 49 CFR 173.150(f)(2): Combustible liquids. This exception does not apply to transportation by vessel or aircraft.

Containers of more than 119 gallons:

UN/ID No. NA1993
Proper shipping name Combustible liquid, n.o.s. (contains d-Limonene)
Hazard Class Comb liq
Packing Group III
Emergency Response Guide Number 128

IATA and IMDG

UN/ID No. UN2319
Proper shipping name Terpene hydrocarbons, n.o.s.
Hazard Class 3
Packing Group III

15. REGULATORY INFORMATION

International Inventories

TSCA Complies
DSL/NDSL Complies
EINECS/ELINCS Complies

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

SARA 311/312 Hazard Categories

Acute health hazard Yes
Chronic Health Hazard No
Fire hazard Yes
Sudden release of pressure hazard No
Reactive Hazard No

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

US State Regulations

California Proposition 65

WARNING! This product contains a chemical known to the state of California to cause cancer. This product may contain trace amounts of: Ethylene oxide 75-21-8; 1,4-dioxane 123-91-1; Acetaldehyde 75-07-0;

U.S. State Right-to-Know Regulations

This product does not contain any substances regulated by state right-to-know regulations

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. OTHER INFORMATION

KC-210 DEGREASER

Revision Date 01-Jan-2023

<u>NFPA</u>	Health hazards	1	Flammability	2	Instability	0	Physical and Chemical Properties
							None
<u>HMIS</u>	Health hazards	1	Flammability	2	Physical hazards	0	Personal protection
							B (safety glasses, gloves)

Prepared By Technical Department

Issue Date 18-Mar-2014

Revision Date 01-Jan-2023

Version 1

Revision Note

Company Name Update

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The health hazards given on this SDS apply to this product in its concentrated form (as supplied) and may differ significantly at use dilution. The signs and symptoms of exposure apply only to negligence in handling or misuse of the concentrated product and not to the routine exposure of the diluted product under conditions of ordinary use.

End of Safety Data Sheet