

## 1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

**Product identifier**

**Product Name** KC-117

**Other means of identification**

**Product Code** 20546

**Recommended use of the chemical and restrictions on use**

**Recommended Use** Laundry break

**Uses advised against** Follow the directions for use on the label when applying this product

**Details of the supplier of the safety data sheet**

**Manufacturer Address**

Safe Foods Chemical Innovations  
1501 E. 8<sup>th</sup> Street  
North Little Rock, AR 72114

**Emergency telephone number**

**Company Phone Number** 501-758-8500  
**Emergency Telephone** Chemtrec 1-800-424-9300

## 2. HAZARDS IDENTIFICATION

**Classification**

**OSHA Regulatory Status**

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Skin corrosion/irritation	Category 1
Serious eye damage/eye irritation	Category 1

**Label elements**

**Emergency Overview**

**DANGER**

**Hazard statements**

Causes severe skin burns and eye damage



**Physical state** Liquid **Color** Clear to slightly hazy **Odor** None

**Precautionary Statements - Prevention**

Do not breathe dusts or mists  
Wash face, hands and any exposed skin thoroughly after handling  
Wear protective gloves/protective clothing/eye protection/face protection

**Precautionary Statements - Response**

Immediately call a POISON CENTER or doctor  
Specific treatment (see Section 4 on SDS)  
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
Immediately call a POISON CENTER or doctor  
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower. Wash contaminated clothing before reuse  
IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor  
IF SWALLOWED: Rinse mouth. Do NOT induce vomiting

**Precautionary Statements - Storage**

Store locked up

**Precautionary Statements - Disposal**

Dispose of contents/container to an approved waste disposal plant

**Hazards not otherwise classified (HNOC)**

Not applicable

**Other Information**

• Harmful to aquatic life with long lasting effects

## 3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No.	Weight-%
Water	7732-18-5	60-85

Potassium hydroxide	1310-58-3	10-20
Tetrapotassium pyrophosphate	7320-34-5	1-10
Potassium silicate	1312-76-1	1-10
Sodium hydroxide	1310-73-2	1-5

\*The exact percentage (concentration) of composition has been withheld as a trade secret.

**4. FIRST AID MEASURES**

**First aid measures**

**Eye contact** Hold eye open and rinse slowly and gently with water for 15-20 minutes. Remove contact lenses, if present, after first 5 minutes, then continue rinsing eye. Seek immediate medical attention/advice.

**Skin contact** Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Wash contaminated clothing and shoes before reuse. For severe burns, immediate medical attention is required.

**Inhalation** Remove to fresh air. Administer oxygen if breathing is difficult. Call a physician immediately.

**Ingestion** Do NOT induce vomiting. Drink plenty of water. Never give anything by mouth to an unconscious person. Call a physician immediately.

**Most important symptoms and effects, both acute and delayed**

**Symptoms** See Section 11 for symptom information.

**Indication of any immediate medical attention and special treatment needed**

**Note to physicians** Treat symptomatically.

**5. FIRE-FIGHTING MEASURES**

**Suitable extinguishing media**

Dry chemical. Water spray (fog). Carbon dioxide (CO2). Foam.

**Unsuitable extinguishing media** No information available.

**Specific hazards arising from the chemical**

No information available.

**Explosion data**

**Sensitivity to Mechanical Impact** None.

**Sensitivity to Static Discharge** None.

**Protective equipment and precautions for firefighters**

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Cool containers with flooding quantities of water until well after fire is out. Non-combustible, substance itself does not burn but may decompose upon heating to produce corrosive and/or toxic fumes.

**6. ACCIDENTAL RELEASE MEASURES**

**Personal precautions, protective equipment and emergency procedures**

**Personal precautions** Use personal protection recommended in Section 8. Ensure adequate ventilation, especially in confined areas.

**For emergency responders** Isolate area. Keep unnecessary personnel away.

**Environmental precautions**

**Environmental precautions** Prevent entry into waterways, sewers, basements or confined areas. See section 12 for additional ecological information.

**Methods and material for containment and cleaning up**

**Methods for containment** Prevent further leakage or spillage if safe to do so. Contain and collect spillage with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see Section 13).

**Methods for cleaning up** Collect spillage. Soak up with inert absorbent material. Sweep up and shovel into suitable containers for disposal. Following product recovery, flush area with water.

**7. HANDLING AND STORAGE**

**Precautions for safe handling**

**Advice on safe handling** Use personal protection recommended in Section 8. Avoid contact with skin, eyes or clothing. Use only in well-ventilated areas. Avoid breathing vapors or mists. Wash thoroughly after handling. Handle in accordance with good industrial hygiene and safety practice.

**Conditions for safe storage, including any incompatibilities**

**Storage Conditions** Keep containers tightly closed in a dry, cool and well-ventilated place. Keep from freezing.

**Incompatible materials** Acids. Halogens. Amphoteric metals (aluminum, copper, zinc).

**8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

**Control parameters**

**Exposure Guidelines**

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
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Potassium hydroxide 1310-58-3	Ceiling: 2 mg/m <sup>3</sup>	(vacated) Ceiling: 2 mg/m <sup>3</sup>	Ceiling: 2 mg/m <sup>3</sup>
Sodium hydroxide 1310-73-2	Ceiling: 2 mg/m <sup>3</sup>	TWA: 2 mg/m <sup>3</sup> (vacated) Ceiling: 2 mg/m <sup>3</sup>	IDLH: 10 mg/m <sup>3</sup> Ceiling: 2 mg/m <sup>3</sup>

**Appropriate engineering controls**

**Engineering Controls** Showers, eyewash stations, ventilation system.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection** Splash proof chemical goggles and face shield.  
**Skin and body protection** Wear protective Neoprene™ gloves or rubber gloves. Wear suitable protective clothing.  
**Respiratory protection** No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

**General Hygiene Considerations** Wash face, hands and any exposed skin thoroughly after handling. Wash contaminated clothing and shoes before reuse. Do not eat, drink or smoke when using this product.

**9. PHYSICAL AND CHEMICAL PROPERTIES**

**Information on basic physical and chemical properties**

<b>Physical state</b>	Liquid	<b>Odor</b>	None
<b>Appearance</b>	Aqueous solution	<b>Odor threshold</b>	No information available
<b>Color</b>	Clear to slightly hazy	<b>Remarks • Method</b>	
<b>Property</b>	<b>Values</b>		
<b>pH</b>	13		±1 @ 21°C
<b>Melting point / freezing point</b>	< -25 °C / < -14 °F		
<b>Boiling point / boiling range</b>	124 °C / 255 °F		
<b>Flash point</b>	No information available		
<b>Evaporation rate</b>	No information available		
<b>Flammability (solid, gas)</b>	No information available		
<b>Flammability Limit in Air</b>			
<b>Upper flammability limit:</b>	No information available		
<b>Lower flammability limit:</b>	No information available		
<b>Vapor pressure</b>	No information available		
<b>Vapor density</b>	No information available		
<b>Specific Gravity</b>	1.34 g/cc		
<b>Water solubility</b>	Soluble in water		
<b>Solubility in other solvents</b>	No information available		
<b>Partition coefficient</b>	No information available		
<b>Autoignition temperature</b>	No information available		
<b>Decomposition temperature</b>	No information available		
<b>Kinematic viscosity</b>	No information available		
<b>Dynamic viscosity</b>	No information available		
<b>Explosive properties</b>	No information available		
<b>Oxidizing properties</b>	No information available		
<b>VOC Content (%)</b>	0.00%		

**10. STABILITY AND REACTIVITY**

**Reactivity**

No data available

**Chemical stability**

Stable under recommended storage conditions. Exothermic reaction will occur upon dilution with water.

**Possibility of Hazardous Reactions**

None under normal processing.

**Conditions to avoid**

None known.

**Incompatible materials**

Acids. Halogens. Amphoteric metals (aluminum, copper, zinc).

**Hazardous Decomposition Products**

Carbon monoxide. Carbon dioxide (CO<sub>2</sub>).

**11. TOXICOLOGICAL INFORMATION**

**Information on likely routes of exposure**

**Product Information**

**Inhalation** Inhalation of vapors in high concentration may cause irritation of respiratory system. Vapors may be irritating to eyes, nose, throat, and lungs.  
**Eye contact** Risk of serious damage to eyes. Corrosive to the eyes and may cause severe damage including blindness.

<b>Skin Contact</b>	Corrosive. Contact causes severe skin irritation and possible burns.		
<b>Ingestion</b>	Harmful if swallowed. Can burn mouth, throat, and stomach. Ingestion causes burns of the upper digestive and respiratory tracts.		
<b>Chemical Name</b>	<b>Oral LD50</b>	<b>Dermal LD50</b>	<b>Inhalation LC50</b>
Potassium hydroxide 1310-58-3	= 284 mg/kg ( Rat )	-	-
Tetrapotassium pyrophosphate 7320-34-5	-	> 2000 mg/kg ( Rabbit )	-
Potassium silicate 1312-76-1	= 5700 mg/kg ( Rat )	> 5000 mg/kg ( Rat )	-
Sodium hydroxide 1310-73-2	= 325 mg/kg ( Rat )	= 1350 mg/kg ( Rabbit )	-

**Information on toxicological effects**

<b>Symptoms</b>	No information available.
<b>Delayed and immediate effects as well as chronic effects from short and long-term exposure</b>	
<b>Sensitization</b>	No information available.
<b>Germ cell mutagenicity</b>	No information available.
<b>Carcinogenicity</b>	This product does not contain any carcinogens or potential carcinogens as listed by OSHA, IARC or NTP.
<b>Reproductive toxicity</b>	No information available.
<b>STOT - single exposure</b>	No information available.
<b>STOT - repeated exposure</b>	No information available.
<b>Aspiration hazard</b>	No information available.

**Numerical measures of toxicity - Product Information**

**Unknown Acute Toxicity** 0 % of the mixture consists of ingredient(s) of unknown toxicity

The following values are calculated based on chapter 3.1 of the GHS document .

<b>Oral LD50</b>	2,572.70 mg/kg
<b>Dermal LD50</b>	11,572.80 mg/kg

**12. ECOLOGICAL INFORMATION****Ecotoxicity**

Harmful to aquatic life with long lasting effects

0 % of the mixture consists of component(s) of unknown hazards to the aquatic environment

<b>Chemical Name</b>	<b>Algae/aquatic plants</b>	<b>Fish</b>	<b>Crustacea</b>
Tetrapotassium pyrophosphate 7320-34-5	-	100: 96 h Oncorhynchus mykiss mg/L LC50	100: 48 h water flea mg/L EC50
Potassium silicate 1312-76-1	-	301 - 478: 96 h Lepomis macrochirus mg/L LC50 3185: 96 h Brachydanio rerio mg/L LC50 semi-static	-
Sodium hydroxide 1310-73-2	-	45.4: 96 h Oncorhynchus mykiss mg/L LC50 static	-

**Persistence and degradability**

No information available.

**Bioaccumulation**

<b>Chemical Name</b>	<b>Partition coefficient</b>
Potassium hydroxide 1310-58-3	0.65 0.83

**Mobility**

Soluble in water.

**Other adverse effects** No information available

**13. DISPOSAL CONSIDERATIONS****Waste treatment methods**

**Disposal of wastes** Disposal should be in accordance with applicable regional, national and local laws and regulations.

**Contaminated packaging** Dispose of in accordance with federal, state and local regulations.

**14. TRANSPORT INFORMATION****DOT**

<b>UN/ID No.</b>	1760
<b>Proper shipping name</b>	Corrosive liquids, n.o.s. (contains sodium and potassium hydroxides)
<b>Hazard Class</b>	8
<b>Packing Group</b>	II
<b>Emergency Response Guide Number</b>	154

**15. REGULATORY INFORMATION****International Inventories**

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	No information available

**Legend:**

- TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
- DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
- EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

**US Federal Regulations**

**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

**SARA 311/312 Hazard Categories**

Acute health hazard	Yes
Chronic Health Hazard	No
Fire hazard	No
Sudden release of pressure hazard	No
Reactive Hazard	No

**CWA (Clean Water Act)**

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Potassium hydroxide 1310-58-3	1000 lb	-	-	X
Sodium hydroxide 1310-73-2	1000 lb	-	-	X

**CERCLA**

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

Chemical Name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
Potassium hydroxide 1310-58-3	1000 lb	-	RQ 1000 lb final RQ RQ 454 kg final RQ
Sodium hydroxide 1310-73-2	1000 lb	-	RQ 1000 lb final RQ RQ 454 kg final RQ

**US State Regulations**

**California Proposition 65**

This product does not contain any Proposition 65 chemicals

**U.S. State Right-to-Know Regulations**

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Potassium hydroxide 1310-58-3	X	X	X
Sodium hydroxide 1310-73-2	X	X	X

**U.S. EPA Label Information**

EPA Pesticide Registration Number Not applicable

**16. OTHER INFORMATION**

<b>NFPA</b>	Health hazards 2	Flammability 0	Instability 0	<b>Physical and Chemical Properties</b> Corrosive, Alkaline
<b>HMIS</b>	Health hazards 2	Flammability 0	Physical hazards 0	<b>Personal protection</b> D (face shield, gloves, synthetic apron)

Prepared By	Technical Department
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Revision Note	Company Name Updat

**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The health hazards given on this SDS apply to this product in its concentrated form (as supplied) and may differ significantly at use dilution. The signs and symptoms of exposure apply only to negligence in handling or misuse of the concentrated product and not to the routine exposure of the diluted product under conditions of ordinary use.

**End of Safety Data Sheet**