

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product identifier

Product Name KC-102 WINDOW PLUS

Other means of identification

Product Code 20472

Recommended use of the chemical and restrictions on use

Recommended Use Window cleaner concentrate

Uses advised against Follow the directions for use on the label when applying this product

Details of the supplier of the safety data sheet

Manufacturer Address

Safe Foods Chemical Innovations
1501 E. 8th Street
North Little Rock, AR 72114

Emergency telephone number

Company Phone Number 501-758-8500

Emergency Telephone Chemtrec 1-800-424-9300

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Serious eye damage/eye irritation	Category 2
Flammable liquids	Category 3

Label elements

Emergency Overview

Warning

Hazard statements

Causes serious eye irritation

Flammable liquid and vapor



Appearance Aqueous solution

Physical state Liquid

Odor Mild

Precautionary Statements - Prevention

Wash face, hands and any exposed skin thoroughly after handling

Keep away from heat/sparks/open flames/hot surfaces. No smoking

Keep container tightly closed

Ground/bond container and receiving equipment

Use explosion-proof electrical/ventilating/lighting/equipment

Use only non-sparking tools

Take precautionary measures against static discharge

Wear protective gloves/eye protection/face protection

Precautionary Statements - Response

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower

In case of fire: Use CO₂, dry chemical, or foam to extinguish

Precautionary Statements - Storage

Store in a well-ventilated place. Keep cool

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Not Applicable

Other Information

• Causes mild skin irritation

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No.	weight-%
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Water	7732-18-5	72-80
Isopropyl alcohol	67-63-0	10-17
Propylene glycol n-butyl ether	5131-66-8	6-11
Trade Secret 1	Proprietary	0.5-0.9
2-Aminoethanol	141-43-5	0.3-0.9
Trade Secret 2	Proprietary	0.3-0.6
Trade Secret 3	Proprietary	0.1-0.5
Trade Secret 4	Proprietary	0.1-0.3
Ethylenediaminetetraacetic acid tetrasodium salt	64-02-8	0.05-0.15

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

First aid measures

Eye contact	Hold eye open and rinse slowly and gently with water for 15-20 minutes. Remove contact lenses, if present, after first 5 minutes, then continue rinsing eye. Seek immediate medical attention/advice.
Skin contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Wash contaminated clothing and shoes before reuse. Get medical attention if irritation develops and persists.
Inhalation	Remove to fresh air. Immediate medical attention is not required. Consult a physician if necessary.
Ingestion	Do NOT induce vomiting. Drink plenty of water. Never give anything by mouth to an unconscious person. Call a physician immediately.

Most important symptoms and effects, both acute and delayed

Symptoms See Section 11 for symptom information.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Dry chemical. Water spray (fog). Carbon dioxide (CO₂). Foam.

Unsuitable extinguishing media No information available.

Specific hazards arising from the chemical

Flammable. Vapors may travel to source of ignition and flash back.

Hazardous combustion products Carbon monoxide. Carbon dioxide (CO₂).

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge May be ignited by friction, heat, sparks or flames.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Cool containers with flooding quantities of water until well after fire is out.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Use personal protection recommended in Section 8. Ensure adequate ventilation, especially in confined areas.

For emergency responders Isolate area. Keep unnecessary personnel away.

Environmental precautions

Environmental precautions Prevent entry into waterways, sewers, basements or confined areas. See Section 12 for additional ecological information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so. Contain and collect spillage with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see Section 13).

Methods for cleaning up Use clean non-sparking tools to collect absorbed material. May be ignited by friction, heat, sparks or flames. Collect spillage. Soak up with inert absorbent material. Sweep up and shovel into suitable containers for disposal. Following product recovery, flush area with water.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Take precautionary measures against static discharges. Do not eat, drink or smoke when using this product. Use personal protection recommended in Section 8. Avoid contact with skin, eyes or clothing. Use only in well-ventilated areas. Avoid breathing vapors or mists. Wash thoroughly after handling. Handle in accordance with good industrial hygiene and safety practice.

Conditions for safe storage, including any incompatibilities

Storage Conditions	Keep containers tightly closed in a dry, cool and well-ventilated place. Keep from freezing. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity).
Incompatible materials	Heat, sparks, open flame, other ignition sources. Reacts violently with strong oxidants such as nitric acid and silver nitrate causing fire and explosion hazard. Reacts slowly with calcium hypochlorite and ammonia causing fire and explosion hazard.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Isopropyl alcohol 67-63-0	STEL: 400 ppm TWA: 200 ppm	TWA: 400 ppm TWA: 980 mg/m ³ (vacated) STEL: 500 ppm (vacated) STEL: 1225 mg/m ³	IDLH: 2000 ppm TWA: 400 ppm TWA: 980 mg/m ³ STEL: 500 ppm STEL: 1225 mg/m ³
2-Aminoethanol 141-43-5	STEL: 6 ppm TWA: 3 ppm	TWA: 3 ppm TWA: 6 mg/m ³ (vacated) STEL: 6 ppm (vacated) STEL: 15 mg/m ³	IDLH: 30 ppm TWA: 3 ppm TWA: 8 mg/m ³ STEL: 6 ppm STEL: 15 mg/m ³

Appropriate engineering controls

Engineering Controls Showers, eyewash stations, ventilation system.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin and body protection Wear protective Neoprene™ gloves or rubber gloves. Normal work clothing (long sleeved shirt and long pants) is recommended. Apron recommended.

Respiratory protection If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

General Hygiene Considerations Wash face, hands and any exposed skin thoroughly after handling. Wash contaminated clothing and shoes before reuse. Do not eat, drink or smoke when using this product.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Liquid	Odor	Mild
Appearance	Aqueous solution	Odor threshold	No information available
Color	Clear, Blue	Remarks • Method	
Property	Values		
pH	10.5		±1 @ 21°C
Melting point/freezing point	-9 °C / 16 °F		
Boiling point / boiling range	No information available		
Flash point	~ 33 °C / ~ 91 °F		
Evaporation rate	No information available		
Flammability (solid, gas)	No information available		
Flammability Limit in Air			
Upper flammability limit:	No information available		
Lower flammability limit:	No information available		
Vapor pressure	No information available		
Vapor density	No information available		
Specific Gravity	0.97 g/cc		
Water solubility	Completely soluble		
Solubility in other solvents	No information available		
Partition coefficient	No information available		
Autoignition temperature	No information available		
Decomposition temperature	No information available		
Kinematic viscosity	No information available		
Dynamic viscosity	No information available		
Explosive properties	No information available		
Oxidizing properties	No information available		
VOC Content (%)	19.76% (1.569 lbs/gal)		

10. STABILITY AND REACTIVITY

Reactivity

No data available

Chemical stability

Stable under recommended storage conditions.

Possibility of Hazardous Reactions

None under normal processing.

Conditions to avoid

Heat, flames and sparks.

Incompatible materials

Heat, sparks, open flame, other ignition sources. Reacts violently with strong oxidants such as nitric acid and silver nitrate causing fire and explosion hazard. Reacts slowly with calcium hypochlorite and ammonia causing fire and explosion hazard.

Hazardous Decomposition Products

Carbon monoxide. Carbon dioxide (CO₂).

11. TOXICOLOGICAL INFORMATION**Information on likely routes of exposure****Product Information**

Inhalation	Inhalation of vapors in high concentration may cause irritation of respiratory system.
Eye contact	Irritating to eyes.
Skin Contact	Prolonged contact may cause irritation.
Ingestion	Harmful if swallowed.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Isopropyl alcohol 67-63-0	= 1870 mg/kg (Rat)	= 4059 mg/kg (Rabbit)	= 72600 mg/m ³ (Rat) 4 h
Propylene glycol n-butyl ether 5131-66-8	= 1900 mg/kg (Rat) = 5660 µL/kg (Rat)	= 3100 mg/kg (Rabbit)	-
Trade Secret 1	= 1900 mg/kg (Rat)	= 10000 mg/kg (Rabbit)	-
2-Aminoethanol 141-43-5	= 1720 mg/kg (Rat)	= 1000 mg/kg (Rabbit) = 1 mL/kg (Rabbit)	-
Ethylenediaminetetraacetic acid tetrasodium salt 64-02-8	= 10 g/kg (Rat) = 1658 mg/kg (Rat)	-	-

Information on toxicological effects

Symptoms No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization No information available.

Germ cell mutagenicity No information available.

Carcinogenicity The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical Name	ACGIH	IARC	NTP	OSHA
Isopropyl alcohol - 67-63-0	-	Group 3	-	X

IARC (International Agency for Research on Cancer)

Group 3 - "not classifiable as human carcinogens"

OSHA (Occupational Safety and Health Administration of the US Department of Labor)

X - Present

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure No information available.

Aspiration hazard No information available.

Numerical measures of toxicity - Product Information

Unknown Acute Toxicity 0% of the mixture consists of ingredient(s) of unknown toxicity

The following values are calculated based on chapter 3.1 of the GHS document

Oral LD50 13,852.00 mg/kg

Dermal LD50 16,437.00 mg/kg

Mist 537.80 mg/l

12. ECOLOGICAL INFORMATION**Ecotoxicity**

9.50515% of the mixture consists of component(s) of unknown hazards to the aquatic environment

Chemical Name	Algae/aquatic plants	Fish	Crustacea
Isopropyl alcohol 67-63-0	1000: 96 h Desmodesmus subspicatus mg/L EC50 1000: 72 h Desmodesmus subspicatus mg/L EC50	1400000: 96 h Lepomis macrochirus µg/L LC50 9640: 96 h Pimephales promelas mg/L LC50 flow-through 11130: 96 h Pimephales promelas mg/L LC50 static	13299: 48 h Daphnia magna mg/L EC50
Trade Secret 1	-	20 - 40: 96 h Oncorhynchus mykiss mg/L LC50 semi-static 24: 96 h Oncorhynchus mykiss mg/L LC50 static 37: 96 h Lepomis macrochirus mg/L LC50 static	36: 48 h Daphnia magna mg/L EC50
Ethylenediaminetetraacetic acid tetrasodium salt 64-02-8	1.01: 72 h Desmodesmus subspicatus mg/L EC50	41: 96 h Lepomis macrochirus mg/L LC50 static 59.8: 96 h Pimephales promelas mg/L LC50 static	610: 24 h Daphnia magna mg/L EC50

Chemical Name	Algae/aquatic plants	Fish	Crustacea
2-Aminoethanol 141-43-5	15: 72 h Desmodesmus subspicatus mg/L EC50	227: 96 h Pimephales promelas mg/L LC50 flow-through 3684: 96 h Brachydanio rerio mg/L LC50 static 300 - 1000: 96 h Lepomis macrochirus mg/L LC50 static 200: 96 h Oncorhynchus mykiss mg/L LC50 flow-through 114 - 196: 96 h Oncorhynchus mykiss mg/L LC50 static	65: 48 h Daphnia magna mg/L EC50

Persistence and degradability

No information available.

Bioaccumulation

Chemical Name	Partition coefficient
Isopropyl alcohol - 67-63-0	0.05
2-Aminoethanol - 141-43-5	-1.91

Mobility

Soluble in water.

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS**Waste treatment methods****Disposal of wastes** Disposal should be in accordance with applicable regional, national and local laws and regulations.**Contaminated packaging** Dispose of in accordance with federal, state and local regulations.

Chemical Name	California Hazardous Waste Status
Isopropyl alcohol - 67-63-0	Toxic Ignitable

14. TRANSPORT INFORMATION**DOT**

UN/ID No.	1993
Proper shipping name	Flammable liquids, n.o.s. (contains isopropanol)
Hazard Class	3
Packing Group	III
Emergency Response Guide Number	128

15. REGULATORY INFORMATION**International Inventories****TSCA** No information available**DSL/NDL** No information available**EINECS/ELINCS** No information available**Legend:****TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory**DSL/NDL** - Canadian Domestic Substances List/Non-Domestic Substances List**EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances**US Federal Regulations****SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Note: Isopropyl alcohol only needs to be reported if it is being manufactured by the strong acid process. Facilities that process or otherwise use isopropyl alcohol are NOT covered and should NOT file a report.

Chemical Name	SARA 313 - Threshold Values %
Isopropyl alcohol - 67-63-0	1.0

SARA 311/312 Hazard Categories

Acute health hazard	Yes
Chronic Health Hazard	No
Fire hazard	Yes
Sudden release of pressure hazard	No
Reactive Hazard	No

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

US State Regulations**California Proposition 65**

Warning! This product may contain trace amounts of: Nitrilotriacetic acid, trisodium salt 5064-31-3; Formaldehyde 500-00-0; Ethyl alcohol 64-17-5;

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Isopropyl alcohol 67-63-0	X	X	X
2-Aminoethanol 141-43-5	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not Applicable

16. OTHER INFORMATION

NFPA	Health hazards 1	Flammability 3	Instability 0	Physical and Chemical Properties None
HMIS	Health hazards 1	Flammability 3	Physical hazards 0	Personal protection B (safety glasses, gloves)

Prepared By Technical Department

Issue Date 01-May-2014

Revision Date 01-Jan.-2023

Version 1

Revision Note

Company Name Update

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The health hazards given on this SDS apply to this product in its concentrated form (as supplied) and may differ significantly at use dilution. The signs and symptoms of exposure apply only to negligence in handling or misuse of the concentrated product and not to the routine exposure of the diluted product under conditions of ordinary use.

End of Safety Data Sheet