

Revision Date 01-Jan.-2023

SAFETY DATA SHEET

Version 1

Product identifier		OF THE COMPANY/UNDERTAKING
	SUBSTANCE/FREFARATION AND C	DF THE COMPANY/UNDERTAKING
Product Name	GRADE & YIELD QD	
Other means of identification		
Product Code	20437	
Recommended use of the chemica	I and restrictions on use	
Recommended Use	Quick drying marking ink	
Uses advised against	Follow the directions for use on the label when	n applying this product
Details of the supplier of the safety	<u>/ data sheet</u>	
Manufacturer Address		
Safe Foods Chemical Innovations		
1501 E. 8 th Street		
North Little Rock, AR 72114		
Emergency telephone number		
Company Phone Number	501-758-8500	
Emergency Telephone	Chemtrec 1-800-424-9300	
	2. HAZARDS IDENTIFICATION	
Classification_		
OSHA Regulatory Status		
	us by the 2012 OSHA Hazard Communication S	, , ,
Acute toxicity - Oral		Category 4
Acute toxicity - Dermal		Category 4
Serious eye damage/eye irritation		Category 2B
Specific target organ toxicity (single e	exposure)	Category 1 - (H370)
Flammable liquids		Category 2
Label elements		
	Emergency Overview	
Causes damage to organs Highly flammable liquid and vapor		
Appearance Aqueous solution	Physical state Liquid	Odor Alcoholic
Precautionary Statements - Prever	skin thoroughly after handling	

In case of fire: Use CO2, dry chemical, or foam for extinction Precautionary Statements - Storage Store locked up. Store in a well-ventilated place. Keep cool Precautionary Statements - Disposal Dispose of contents/container to an approved waste disposal plant Hazards not otherwise classified (HNOC) Not applicable

Other Information

Toxic to aquatic life with long last	sting effects				
3	. COMPOSITIO	N/INFORMATION ON INGRE	DIENTS		
Chemical Nam	e	CAS No.	Weight-%		
Ethyl alcohol		64-17-5	70-76		
Water		7732-18-5	10-16		
1,2-Propylene gly	col	57-55-6	4-6		
Isopropyl alcoho	ol	67-63-0	3-5		
Methanol		67-56-1	2-6		
Trade Secret 1		Proprietary	0.3-0.5		
C.I. Acid Blue 9, disod	lium salt	3844-45-9	0.3-0.5		
Trade Secret 2)	Proprietary	0.06-0.08		
*The exact pe	ercentage (concent	ration) of composition has been with	neld as a trade secret.		
· · · ·		FIRST AID MEASURES			
First aid measures					
Eye contact			er for 15-20 minutes. Remove contact e rinsing eye. Seek immediate medical		
	attention/advice		e mising eye. Seek immediate medical		
Skin contact			while removing all contaminated clothes		
	and shoes. Wa		before reuse. Get medical attention if		
Inhalation			is difficult. Call a physician immediately.		
Ingestion		e vomiting. Drink plenty of water. Nev			
ingestion		erson. Call a physician immediately.	or give anything by modul to an		
Most important symptoms and					
Symptoms	See Section 11	for symptom information.			
Indication of any immediate me					
Note to physicians	Treat symptom				
		RE-FIGHTING MEASURES			
Suitable extinguishing media					
Dry chemical. Water spray (fog). Unsuitable extinguishing m		02). Foam.			
Specific hazards arising from t					
Flammable. Vapors may travel to		and flash back.			
Hazardous combustion pro		monoxide. Carbon dioxide (CO2).			
Explosion data		(
Sensitivity to Mechanical In	npact None.				
Sensitivity to Static Discha	•	ignited by friction, heat, sparks or fla	imes		
Protective equipment and prec	•				
		us pressure-demand, MSHA/NIOSH	(approved or equivalent) and full		
		ies of water until well after fire is out.			
		ENTAL RELEASE MEASURE			
Personal precautions, protectiv			-		
Personal precautions			Ensure adequate ventilation, especially		
·	in confined are				
For emergency responders Environmental precautions	Isolate area. Ke	eep unnecessary personnel away.			
Environmental precautions	Prevent entrv ir	nto waterways, sewers, basements o	r confined areas. See section 12 for		
· · · · · · · · · · · · · · · · · · ·	•	ogical information.			
Methods and material for conta					
Methods for containment	Prevent further	leakage or spillage if safe to do so. (Contain and collect spillage with		

GRADE & HELD QD					
Methods for cleaning up	Use clean non-sparking tools to collect absorbed material. May be ignited by friction, heat, sparks or flames. Collect spillage. Soak up with inert absorbent material. Sweep up and shovel into suitable containers for disposal. Following product recovery, flush area with water.				
	7. HANDLI	NG AND STORAGE			
Precautions for safe handling					
Advice on safe handling	Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Take precautionary measures against static discharges. Do n eat, drink or smoke when using this product. Use personal protection recommended in Section 8. Avoid contact with skin, eyes or clothing. Use only in well-ventilated areas. Avoid breathing vapors or mists. Wash thoroughly after handling. Handle in accordance with good industrial hygiene and safety practice.				
Conditions for safe storage, inc			.,,		
Storage Conditions	 Keep container tightly closed in a dry and well-ventilated place. Keep from freezing. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric moto and static electricity). Reacts violently with strong oxidants such as nitric acid and silver nitrate causing fire and explosion hazard. Reacts slowly with calcium hypochlorite and ammonia causing fire and 				
	explosion hazard.				
8.		OLS/PERSONAL PROTECTIO	ON		
Control parameters Exposure Guidelines					
Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH		
Ethyl alcohol 64-17-5	STEL: 1000 ppm	TWA: 1000 ppm, 1900 mg/m ³	IDLH: 3300 ppm TWA: 1000 ppm, 1900 mg/m ³		
Isopropyl alcohol 67-63-0	STEL: 400 ppm TWA: 200 ppm	TWA: 400 ppm, 980 mg/m ³ (vacated) STEL: 500 ppm, 1225 mg/m ³	IDLH: 2000 ppm TWA: 400 ppm, 980 mg/m ³ STEL: 500 ppm, 1225 mg/m ³		
Methanol 67-56-1	STEL: 250 ppm TWA: 200 ppm	TWA: 200 ppm, 260 mg/m ³ (vacated) STEL: 250 ppm, 325 mg/m ³	IDLH: 6000 ppm TWA: 200 ppm, 260 mg/m ³ STEL: 250 ppm, 325 mg/m ³		
Appropriate engineering contro					
Engineering Controls		tions, ventilation system.			
Individual protection measures					
Eye/face protection		ith side shields (or goggles).			
Skin and body protection		ene™ gloves or rubber gloves. Norm			
Respiratory protection	shirt and long pants) is recommended. Apron recommended. If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may b required for high airborne contaminant concentrations. Respiratory protection must be				
General Hygiene Consideration	s Wash face, hands and	e with current local regulations. any exposed skin thoroughly after ha fore reuse. Do not eat, drink or smoke			
	9. PHYSICAL AND	CHEMICAL PROPERTIES			
nformation on basic physical a					
Physical state	Liquid				
Appearance	Aqueous solution	Odor	Alcoholic		
Color	Dark purple	Odor threshold	No information available		
Property	Values	<u>Remarks</u> • Meth	<u>od</u>		
pH	7.0	±1 @ 21°C			
Melting point / freezing point	-7 °C / 20 °F				
Boiling point / boiling range	77 °C / 170.6 °F				
Flash point	16 °C / 60 °F >1	Closed cup kPa @ 20 °C			
Evaporation rate Flammability (solid, gas) Flammability Limit in Air	No information availa				
Upper flammability limit:	No information availa				
Lower flammability limit:	No information availa				
Vapor pressure	No information availa				
Vapor density	No information availa	apie			
Specific Gravity Water solubility	0.8498 g/cc Completely soluble				
Solubility in other solvents	No information availa	able			
Partition coefficient	No information availa				

GRADE & YIELD QD

Autoignition temperature		information available					
Decomposition temperature) No	information available	e				
Kinematic viscosity	No	information available	9				
Dynamic viscosity	Nc	information available	e				
Explosive properties		information available					
Oxidizing properties		No information available					
VOC Content (%)	78	.877% (5.592 lbs/gal)					
		10. STABILITY	AND REACTIVITY	1			
Reactivity							
No data available							
Chemical stability							
Stable under recommended s		itions.					
Possibility of Hazardous Re							
None under normal processin	g.						
Conditions to avoid Heat, flames and sparks.							
Incompatible materials							
Reacts violently with strong o	vidante such	as nitric acid and silv	er nitrate causing fire a	nd evolosion hazard I	Reacts slowly with		
calcium hypochlorite and amr				nu explosion nazaru. I	Teacis slowly with		
Hazardous Decomposition		g nie and explosion i					
Carbon monoxide. Carbon did							
	()	11. TOXICOLOG	ICAL INFORMATIO	ON			
Information on likely routes							
Product Information		<u> </u>					
Inhalation	Inhalation	of vapors in high con	centration may cause ir	ritation of respiratory s	system. May cause		
			sion with nausea, heada				
Eye contact	Irritating to	eyes. Symptoms inc	lude itching, burning, re	dness, and tearing of	eyes.		
Skin Contact	May cause	e slight irritation. Prole	onged skin contact may	defat the skin and pro	duce dermatitis.		
Ingestion			e nausea, diarrhea, and				
5			ervous system depressi				
Chemical Name		Oral LD50	Dermal LD5	0 Ir	nhalation LC50		
Ethyl alcohol	= 70)60 mg/kg (Rat)	-	= 124	.7 mg/L (Rat)4 h		
64-17-5							
Water 7732-18-5	> 9	90 mL/kg (Rat)	-		-		
1,2-Propylene glycol 57-55-6	=	20 g/kg (Rat)	= 20800 mg/kg (1	Rabbit)	-		
Isopropyl alcohol	= 18	370 mg/kg (Rat)	= 4059 mg/kg (F	Rabbit) = 7260	00 mg/m³ (Rat)4 h		
67-63-0 Methanol	- 6'	200 mg/kg (Rat)	= 15800 mg/kg (1	Rabbit) = 225	00 ppm (Rat)8 h		
67-56-1			= 13000 mg/kg (1		00 ppm (Rat)4 h		
Trade Secret 1	= 18	340 mg/kg (Rat)	-		-		
Information on toxicologica	l effects						
Symptoms		ation available.					
Delayed and immediate effe			rom short and long-ter	m exposure			
Sensitization		ation available.					
Germ cell mutagenicity		ation available.		<i>.</i>			
Carcinogenicity		as been shown to be	carcinogenic in long-ter	m studies only when c	consumed as alcoholic		
Chamical Name	beverage.	ACC!!!		NTO	00114		
Chemical Name Ethyl alcohol - 64-17-5		ACGIH A3	IARC	NTP Known	OSHA X		
Isopropyl alcohol - 67-63-0	. <u></u> ,	A3 -	- Group 3	-	X		
C.I. Acid Blue 9, disodium salt - 3	844-45-9	-	Group 3	-	-		
ACGIH (American Conferen		nmental Industrial Hvo		l	L		
A3 - Animal Carcinogen IARC (International Agency Group 3 - "not classifiable as NTP (National Toxicology I Known - Known Carcinogen	y for Researc human carcin	h on Cancer)					
OSHA (Occupational Safet X - Present	y and Health .	Administration of the	US Department of Labor)				
Reproductive toxicity		information available					
STOT - single exposure		370 - Causes damage					
STOT - repeated exposure		information available					
Aspiration hazard	No	information available	Э.				

GRADE & YIELD QD

	of toxicity - Product I				
Unknown Acute Toxi				ngredient(s) of unknown to	xicity
	are calculated based of		ne GHS doc	ument	
Oral LD50		0 mg/kg			
Dermal LD50		0 mg/kg			
Mist	11.90	mg/l			
	12	. ECOLOGICA		ATION	
Ecotoxicity					
Toxic to aquatic life wi		(a) of unknown bot	ordo to the c	quatia anvironment	
Chemical Name	re consists of component Algae/aquatic plants	(s) of unknown haz	Fish	iquatic environment	Crustacea
Ethyl alcohol 64-17-5		13400-15100: 96 h Pimephales promelas mg/L LC50 flow-through 9268-14221: 48 h I 12.0-16.0: 96 h Oncorhynchus mykiss mL/L LC50 static magna mg/L LC 100: 96 h Pimephales promelas mg/L LC50 static 10800: 24 h Daphnia mg/L EC50 2: 48 h Daphnia mag EC50 Static 2: 48 h Daphnia mag			
1,2-Propylene glycol 57-55-6	19000: 96 h Pseudokirchneriella subcapitata mg/L EC50	51600: 96 h C 51400: 96 h F)ncorhynchus r Pimephales pro	nykiss mL/L LC50 static nykiss mg/L LC50 static melas mg/L LC50 static romelas mg/L LC50	1000: 48 h Daphnia magna mg/L EC50 Static 10000: 24 h Daphnia magna mg/L EC50
Isopropyl alcohol 67-63-0	1000: 96 h Desmodesmus subspicatus mg/L EC50 1000: 72 h Desmodesmus subspicatus mg/L EC50	9640: 96 h Pime 11130: 96 h F	phales promela Pimephales pro	acrochirus µg/L LC50 as mg/L LC50 flow-through melas mg/L LC50 static	13299: 48 h Daphnia magna mg/L EC50
Methanol 67-56-1	-	28200: 96 h Pime 18-20: 96 h C 13500-17600: 96 h L	ephales promel Incorhynchus n epomis macro	elas mg/L LC50 static as mg/L LC50 flow-through hykiss mL/L LC50 static chirus mg/L LC50 flow-through hykiss mg/L LC50 flow-through	-
ls	Chemical Name Ethyl alcohol - 64-17-5 copropyl alcohol - 67-63-0			Partition coefficie -0.32 0.05	
	Methanol - 67-56-1			-0.77	
Mobility Soluble in water. Other adverse effects	sNo information	available			
		DISPOSAL CO	DNSIDER	TIONS	
Waste treatment met Disposal of wastes Contaminated packa	hods Disposal should ging Dispose of in a	d be in accordance ccordance with fed	with applical eral, state an	ble regional, national and lo d local regulations.	
Chemical Name	RCRA	RCRA - Basis		RCRA - D Series Wastes	RCRA - U Series Wastes
Methanol - 67-56-1	- Chamical Name	Included in waste	Suediii. FU39		U154
	Chemical Name Ethyl alcohol - 64-17-5			California Hazardous Wa Toxic	Ignitable
le	sopropyl alcohol - 67-63-0			Toxic	Ignitable
18	Methanol - 67-56-1			Toxic	Ignitable
		4. TRANSPORT	INFORM		
DOT					
UN/ID No.		1993	, .		N .
Proper shipping			n.o.s. (conta	ins ethanol and isopropand)))
Hazard Class		3			
Packing Group					
Emergency Resp		128			
		REGULATOR	Y INFORM	IATION	
International Inven TSCA DSL/NDSL EINECS/ELINCS	Complie Complie				

Legend: TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

US Federal Regulations

<u>SARA 313</u>

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372. **Note:** Isopropyl alcohol only needs to be reported if it is being manufactured by the strong acid process. Facilities that process or otherwise use isopropyl alcohol are NOT covered and should NOT file a report.

Chemical Name	SARA 313 - Threshold Values %
Isopropyl alcohol - 67-63-0	1.0
Methanol - 67-56-1	1.0
SARA 311/312 Hazard Categories	
Acute health hazard	Yes
Chronic Health Hazard	No
Fire hazard	Yes
Sudden release of pressure hazard	No
Reactive Hazard	No

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

Chemical Name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
Methanol	5000 lb	-	RQ 5000 lb final RQ
67-56-1			RQ 2270 kg final RQ

US State Regulations

California Proposition 65

Ethyl alcohol is only a considered a Proposition 65 developmental hazard when it is ingested as an alcoholic beverage

Chemical Name	California Proposition 65		
Ethyl alcohol - 64-17-5	Carcinogen	Developmental	
Methanol - 67-56-1	Developmental		

U.S. State Right-to-Know Regulations

0.0. State Right-to-Rhow Regulations			
Chemical Name	New Jersey	Massachusetts	Pennsylvania
Ethyl alcohol - 64-17-5	Х	Х	Х
1,2-Propylene glycol - 57-55-6	Х	-	Х
Isopropyl alcohol - 67-63-0	Х	Х	Х
Methanol - 67-56-1	Х	Х	Х
C.I. Acid Blue 9. disodium salt - 3844-45-9	-	Х	-

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

			16. OTH	ER II	NFORMATION		
NFPA	Health hazards 1	1	Flammability	4	Instability 0		Physical and Chemical Properties None
<u>HMIS</u>	Health hazards 1	1	Flammability	4	Physical hazards	0	Personal protection B (safety glasses, gloves)
Prepared By Issue Date			Technical Depa 13-Mar-2014	artmei	nt		
Revision Date Version			01-Jan2023				
Revision Note			I				

Company Name Update

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The health hazards given on this SDS apply to this product in its concentrated form (as supplied) and may differ significantly at use dilution. The signs and symptoms of exposure apply only to negligence in handling or misuse of the concentrated product and not to the routine exposure of the diluted product under conditions of ordinary use.

End of Safety Data Sheet