

Revision Date 01-Jan.-2023

SAFETY DATA SHEET

Version 1

| Product identifier | | OF THE COMPANY/UNDERTAKING |
|--|---|----------------------------|
| | SUBSTANCE/FREFARATION AND C | DF THE COMPANY/UNDERTAKING |
| | | |
| Product Name | GRADE & YIELD QD | |
| Other means of identification | | |
| Product Code | 20437 | |
| Recommended use of the chemica | I and restrictions on use | |
| Recommended Use | Quick drying marking ink | |
| Uses advised against | Follow the directions for use on the label when | n applying this product |
| Details of the supplier of the safety | <u>/ data sheet</u> | |
| Manufacturer Address | | |
| Safe Foods Chemical Innovations | | |
| 1501 E. 8 th Street | | |
| North Little Rock, AR 72114 | | |
| Emergency telephone number | | |
| Company Phone Number | 501-758-8500 | |
| Emergency Telephone | Chemtrec 1-800-424-9300 | |
| | 2. HAZARDS IDENTIFICATION | |
| Classification_ | | |
| OSHA Regulatory Status | | |
| | us by the 2012 OSHA Hazard Communication S | , , , |
| Acute toxicity - Oral | | Category 4 |
| Acute toxicity - Dermal | | Category 4 |
| Serious eye damage/eye irritation | | Category 2B |
| Specific target organ toxicity (single e | exposure) | Category 1 - (H370) |
| Flammable liquids | | Category 2 |
| Label elements | | |
| | Emergency Overview | |
| Causes damage to organs Highly flammable liquid and vapor | | |
| Appearance Aqueous solution | Physical state Liquid | Odor Alcoholic |
| Precautionary Statements - Prever | skin thoroughly after handling | |

In case of fire: Use CO2, dry chemical, or foam for extinction Precautionary Statements - Storage Store locked up. Store in a well-ventilated place. Keep cool Precautionary Statements - Disposal Dispose of contents/container to an approved waste disposal plant Hazards not otherwise classified (HNOC) Not applicable

Other Information

| Toxic to aquatic life with long last | sting effects | | | | |
|--|--------------------|--|---|--|--|
| 3 | . COMPOSITIO | N/INFORMATION ON INGRE | DIENTS | | |
| Chemical Nam | e | CAS No. | Weight-% | | |
| Ethyl alcohol | | 64-17-5 | 70-76 | | |
| Water | | 7732-18-5 | 10-16 | | |
| 1,2-Propylene gly | col | 57-55-6 | 4-6 | | |
| Isopropyl alcoho | ol | 67-63-0 | 3-5 | | |
| Methanol | | 67-56-1 | 2-6 | | |
| Trade Secret 1 | | Proprietary | 0.3-0.5 | | |
| C.I. Acid Blue 9, disod | lium salt | 3844-45-9 | 0.3-0.5 | | |
| Trade Secret 2 |) | Proprietary | 0.06-0.08 | | |
| *The exact pe | ercentage (concent | ration) of composition has been with | neld as a trade secret. | | |
| · · · · | | FIRST AID MEASURES | | | |
| First aid measures | | | | | |
| Eye contact | | | er for 15-20 minutes. Remove contact e rinsing eye. Seek immediate medical | | |
| | attention/advice | | e mising eye. Seek immediate medical | | |
| Skin contact | | | while removing all contaminated clothes | | |
| | and shoes. Wa | | before reuse. Get medical attention if | | |
| Inhalation | | | is difficult. Call a physician immediately. | | |
| Ingestion | | e vomiting. Drink plenty of water. Nev | | | |
| ingestion | | erson. Call a physician immediately. | or give anything by modul to an | | |
| Most important symptoms and | | | | | |
| Symptoms | See Section 11 | for symptom information. | | | |
| Indication of any immediate me | | | | | |
| Note to physicians | Treat symptom | | | | |
| | | RE-FIGHTING MEASURES | | | |
| Suitable extinguishing media | | | | | |
| Dry chemical. Water spray (fog). Unsuitable extinguishing m | | 02). Foam. | | | |
| Specific hazards arising from t | | | | | |
| Flammable. Vapors may travel to | | and flash back. | | | |
| Hazardous combustion pro | | monoxide. Carbon dioxide (CO2). | | | |
| Explosion data | | (| | | |
| Sensitivity to Mechanical In | npact None. | | | | |
| Sensitivity to Static Discha | • | ignited by friction, heat, sparks or fla | imes | | |
| Protective equipment and prec | • | | | | |
| | | us pressure-demand, MSHA/NIOSH | (approved or equivalent) and full | | |
| | | ies of water until well after fire is out. | | | |
| | | ENTAL RELEASE MEASURE | | | |
| Personal precautions, protectiv | | | - | | |
| Personal precautions | | | Ensure adequate ventilation, especially | | |
| · | in confined are | | | | |
| For emergency responders Environmental precautions | Isolate area. Ke | eep unnecessary personnel away. | | | |
| Environmental precautions | Prevent entrv ir | nto waterways, sewers, basements o | r confined areas. See section 12 for | | |
| · · · · · · · · · · · · · · · · · · · | • | ogical information. | | | |
| Methods and material for conta | | | | | |
| | | | | | |
| Methods for containment | Prevent further | leakage or spillage if safe to do so. (| Contain and collect spillage with | | |

| GRADE & HELD QD | | | | | |
|--|---|---|--|--|--|
| Methods for cleaning up | Use clean non-sparking tools to collect absorbed material. May be ignited by friction, heat, sparks or flames. Collect spillage. Soak up with inert absorbent material. Sweep up and shovel into suitable containers for disposal. Following product recovery, flush area with water. | | | | |
| | 7. HANDLI | NG AND STORAGE | | | |
| Precautions for safe handling | | | | | |
| Advice on safe handling | Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Take precautionary measures against static discharges. Do n eat, drink or smoke when using this product. Use personal protection recommended in Section 8. Avoid contact with skin, eyes or clothing. Use only in well-ventilated areas. Avoid breathing vapors or mists. Wash thoroughly after handling. Handle in accordance with good industrial hygiene and safety practice. | | | | |
| Conditions for safe storage, inc | | | .,, | | |
| Storage Conditions | Keep container tightly closed in a dry and well-ventilated place. Keep from freezing. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric moto and static electricity). Reacts violently with strong oxidants such as nitric acid and silver nitrate causing fire and explosion hazard. Reacts slowly with calcium hypochlorite and ammonia causing fire and | | | | |
| | explosion hazard. | | | | |
| 8. | | OLS/PERSONAL PROTECTIO | ON | | |
| Control parameters Exposure Guidelines | | | | | |
| Chemical Name | ACGIH TLV | OSHA PEL | NIOSH IDLH | | |
| Ethyl alcohol 64-17-5 | STEL: 1000 ppm | TWA: 1000 ppm, 1900 mg/m ³ | IDLH: 3300 ppm TWA: 1000 ppm, 1900 mg/m ³ | | |
| Isopropyl alcohol 67-63-0 | STEL: 400 ppm TWA: 200 ppm | TWA: 400 ppm, 980 mg/m ³ (vacated) STEL: 500 ppm, 1225 mg/m ³ | IDLH: 2000 ppm TWA: 400 ppm, 980 mg/m ³ STEL: 500 ppm, 1225 mg/m ³ | | |
| Methanol 67-56-1 | STEL: 250 ppm TWA: 200 ppm | TWA: 200 ppm, 260 mg/m ³ (vacated) STEL: 250 ppm, 325 mg/m ³ | IDLH: 6000 ppm TWA: 200 ppm, 260 mg/m ³ STEL: 250 ppm, 325 mg/m ³ | | |
| Appropriate engineering contro | | | | | |
| Engineering Controls | | tions, ventilation system. | | | |
| Individual protection measures | | | | | |
| Eye/face protection | | ith side shields (or goggles). | | | |
| Skin and body protection | | ene™ gloves or rubber gloves. Norm | | | |
| Respiratory protection | shirt and long pants) is recommended. Apron recommended. If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may b required for high airborne contaminant concentrations. Respiratory protection must be | | | | |
| General Hygiene Consideration | s Wash face, hands and | e with current local regulations. any exposed skin thoroughly after ha fore reuse. Do not eat, drink or smoke | | | |
| | 9. PHYSICAL AND | CHEMICAL PROPERTIES | | | |
| nformation on basic physical a | | | | | |
| Physical state | Liquid | | | | |
| Appearance | Aqueous solution | Odor | Alcoholic | | |
| Color | Dark purple | Odor threshold | No information available | | |
| Property | Values | <u>Remarks</u> • Meth | <u>od</u> | | |
| pH | 7.0 | ±1 @ 21°C | | | |
| Melting point / freezing point | -7 °C / 20 °F | | | | |
| Boiling point / boiling range | 77 °C / 170.6 °F | | | | |
| Flash point | 16 °C / 60 °F >1 | Closed cup kPa @ 20 °C | | | |
| Evaporation rate Flammability (solid, gas) Flammability Limit in Air | No information availa | | | | |
| Upper flammability limit: | No information availa | | | | |
| Lower flammability limit: | No information availa | | | | |
| Vapor pressure | No information availa | | | | |
| Vapor density | No information availa | apie | | | |
| Specific Gravity Water solubility | 0.8498 g/cc Completely soluble | | | | |
| Solubility in other solvents | No information availa | able | | | |
| Partition coefficient | No information availa | | | | |

GRADE & YIELD QD

| Autoignition temperature | | information available | | | | | |
|--|--------------------------------------|----------------------------|---------------------------|---------------------------|-----------------------|--|--|
| Decomposition temperature |) No | information available | e | | | | |
| Kinematic viscosity | No | information available | 9 | | | | |
| Dynamic viscosity | Nc | information available | e | | | | |
| Explosive properties | | information available | | | | | |
| Oxidizing properties | | No information available | | | | | |
| VOC Content (%) | 78 | .877% (5.592 lbs/gal) | | | | | |
| | | 10. STABILITY | AND REACTIVITY | 1 | | | |
| Reactivity | | | | | | | |
| No data available | | | | | | | |
| Chemical stability | | | | | | | |
| Stable under recommended s | | itions. | | | | | |
| Possibility of Hazardous Re | | | | | | | |
| None under normal processin | g. | | | | | | |
| Conditions to avoid Heat, flames and sparks. | | | | | | | |
| Incompatible materials | | | | | | | |
| Reacts violently with strong o | vidante such | as nitric acid and silv | er nitrate causing fire a | nd evolosion hazard I | Reacts slowly with | | |
| calcium hypochlorite and amr | | | | nu explosion nazaru. I | Teacis slowly with | | |
| Hazardous Decomposition | | g nie and explosion i | | | | | |
| Carbon monoxide. Carbon did | | | | | | | |
| | () | 11. TOXICOLOG | ICAL INFORMATIO | ON | | | |
| Information on likely routes | | | | | | | |
| Product Information | | <u> </u> | | | | | |
| Inhalation | Inhalation | of vapors in high con | centration may cause ir | ritation of respiratory s | system. May cause | | |
| | | | sion with nausea, heada | | | | |
| Eye contact | Irritating to | eyes. Symptoms inc | lude itching, burning, re | dness, and tearing of | eyes. | | |
| Skin Contact | May cause | e slight irritation. Prole | onged skin contact may | defat the skin and pro | duce dermatitis. | | |
| Ingestion | | | e nausea, diarrhea, and | | | | |
| 5 | | | ervous system depressi | | | | |
| Chemical Name | | Oral LD50 | Dermal LD5 | 0 Ir | nhalation LC50 | | |
| Ethyl alcohol | = 70 |)60 mg/kg (Rat) | - | = 124 | .7 mg/L (Rat)4 h | | |
| 64-17-5 | | | | | | | |
| Water 7732-18-5 | > 9 | 90 mL/kg (Rat) | - | | - | | |
| 1,2-Propylene glycol 57-55-6 | = | 20 g/kg (Rat) | = 20800 mg/kg (1 | Rabbit) | - | | |
| Isopropyl alcohol | = 18 | 370 mg/kg (Rat) | = 4059 mg/kg (F | Rabbit) = 7260 | 00 mg/m³ (Rat)4 h | | |
| 67-63-0 Methanol | - 6' | 200 mg/kg (Rat) | = 15800 mg/kg (1 | Rabbit) = 225 | 00 ppm (Rat)8 h | | |
| 67-56-1 | | | = 13000 mg/kg (1 | | 00 ppm (Rat)4 h | | |
| Trade Secret 1 | = 18 | 340 mg/kg (Rat) | - | | - | | |
| Information on toxicologica | l effects | | | | | | |
| Symptoms | | ation available. | | | | | |
| Delayed and immediate effe | | | rom short and long-ter | m exposure | | | |
| Sensitization | | ation available. | | | | | |
| Germ cell mutagenicity | | ation available. | | <i>.</i> | | | |
| Carcinogenicity | | as been shown to be | carcinogenic in long-ter | m studies only when c | consumed as alcoholic | | |
| Chamical Name | beverage. | ACC!!! | | NTO | 00114 | | |
| Chemical Name Ethyl alcohol - 64-17-5 | | ACGIH A3 | IARC | NTP Known | OSHA X | | |
| Isopropyl alcohol - 67-63-0 | . <u></u> , | A3 - | - Group 3 | - | X | | |
| C.I. Acid Blue 9, disodium salt - 3 | 844-45-9 | - | Group 3 | - | - | | |
| ACGIH (American Conferen | | nmental Industrial Hvo | | l | L | | |
| A3 - Animal Carcinogen IARC (International Agency Group 3 - "not classifiable as NTP (National Toxicology I Known - Known Carcinogen | y for Researc human carcin | h on Cancer) | | | | | |
| OSHA (Occupational Safet X - Present | y and Health . | Administration of the | US Department of Labor) | | | | |
| Reproductive toxicity | | information available | | | | | |
| STOT - single exposure | | 370 - Causes damage | | | | | |
| STOT - repeated exposure | | information available | | | | | |
| Aspiration hazard | No | information available | Э. | | | | |
| | | | | | | | |

GRADE & YIELD QD

| | of toxicity - Product I | | | | |
|---|--|---|--|---|--|
| Unknown Acute Toxi | | | | ngredient(s) of unknown to | xicity |
| | are calculated based of | | ne GHS doc | ument | |
| Oral LD50 | | 0 mg/kg | | | |
| Dermal LD50 | | 0 mg/kg | | | |
| Mist | 11.90 | mg/l | | | |
| | 12 | . ECOLOGICA | | ATION | |
| Ecotoxicity | | | | | |
| Toxic to aquatic life wi | | (a) of unknown bot | ordo to the c | quatia anvironment | |
| Chemical Name | re consists of component Algae/aquatic plants | (s) of unknown haz | Fish | iquatic environment | Crustacea |
| Ethyl alcohol 64-17-5 | | 13400-15100: 96 h Pimephales promelas mg/L LC50 flow-through 9268-14221: 48 h I 12.0-16.0: 96 h Oncorhynchus mykiss mL/L LC50 static magna mg/L LC 100: 96 h Pimephales promelas mg/L LC50 static 10800: 24 h Daphnia mg/L EC50 2: 48 h Daphnia mag EC50 Static 2: 48 h Daphnia mag | | | |
| 1,2-Propylene glycol 57-55-6 | 19000: 96 h Pseudokirchneriella subcapitata mg/L EC50 | 51600: 96 h C 51400: 96 h F |)ncorhynchus r Pimephales pro | nykiss mL/L LC50 static nykiss mg/L LC50 static melas mg/L LC50 static romelas mg/L LC50 | 1000: 48 h Daphnia magna mg/L EC50 Static 10000: 24 h Daphnia magna mg/L EC50 |
| Isopropyl alcohol 67-63-0 | 1000: 96 h Desmodesmus subspicatus mg/L EC50 1000: 72 h Desmodesmus subspicatus mg/L EC50 | 9640: 96 h Pime 11130: 96 h F | phales promela Pimephales pro | acrochirus µg/L LC50 as mg/L LC50 flow-through melas mg/L LC50 static | 13299: 48 h Daphnia magna mg/L EC50 |
| Methanol 67-56-1 | - | 28200: 96 h Pime 18-20: 96 h C 13500-17600: 96 h L | ephales promel Incorhynchus n epomis macro | elas mg/L LC50 static as mg/L LC50 flow-through hykiss mL/L LC50 static chirus mg/L LC50 flow-through hykiss mg/L LC50 flow-through | - |
| ls | Chemical Name Ethyl alcohol - 64-17-5 copropyl alcohol - 67-63-0 | | | Partition coefficie -0.32 0.05 | |
| | Methanol - 67-56-1 | | | -0.77 | |
| Mobility Soluble in water. Other adverse effects | sNo information | available | | | |
| | | DISPOSAL CO | DNSIDER | TIONS | |
| Waste treatment met Disposal of wastes Contaminated packa | hods Disposal should ging Dispose of in a | d be in accordance ccordance with fed | with applical eral, state an | ble regional, national and lo d local regulations. | |
| Chemical Name | RCRA | RCRA - Basis | | RCRA - D Series Wastes | RCRA - U Series Wastes |
| Methanol - 67-56-1 | - Chamical Name | Included in waste | Suediii. FU39 | | U154 |
| | Chemical Name Ethyl alcohol - 64-17-5 | | | California Hazardous Wa Toxic | Ignitable |
| le | sopropyl alcohol - 67-63-0 | | | Toxic | Ignitable |
| 18 | Methanol - 67-56-1 | | | Toxic | Ignitable |
| | | 4. TRANSPORT | INFORM | | |
| DOT | | | | | |
| UN/ID No. | | 1993 | , . | | N . |
| Proper shipping | | | n.o.s. (conta | ins ethanol and isopropand |))) |
| Hazard Class | | 3 | | | |
| Packing Group | | | | | |
| Emergency Resp | | 128 | | | |
| | | REGULATOR | Y INFORM | IATION | |
| International Inven TSCA DSL/NDSL EINECS/ELINCS | Complie Complie | | | | |

Legend: TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

US Federal Regulations

<u>SARA 313</u>

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372. **Note:** Isopropyl alcohol only needs to be reported if it is being manufactured by the strong acid process. Facilities that process or otherwise use isopropyl alcohol are NOT covered and should NOT file a report.

| Chemical Name | SARA 313 - Threshold Values % |
|-----------------------------------|-------------------------------|
| Isopropyl alcohol - 67-63-0 | 1.0 |
| Methanol - 67-56-1 | 1.0 |
| SARA 311/312 Hazard Categories | |
| Acute health hazard | Yes |
| Chronic Health Hazard | No |
| Fire hazard | Yes |
| Sudden release of pressure hazard | No |
| Reactive Hazard | No |

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

| Chemical Name | Hazardous Substances RQs | CERCLA/SARA RQ | Reportable Quantity (RQ) |
|---------------|--------------------------|----------------|--------------------------|
| Methanol | 5000 lb | - | RQ 5000 lb final RQ |
| 67-56-1 | | | RQ 2270 kg final RQ |

US State Regulations

California Proposition 65

Ethyl alcohol is only a considered a Proposition 65 developmental hazard when it is ingested as an alcoholic beverage

| Chemical Name | California Proposition 65 | | |
|-------------------------|---------------------------|---------------|--|
| Ethyl alcohol - 64-17-5 | Carcinogen | Developmental | |
| Methanol - 67-56-1 | Developmental | | |
| | | | |

U.S. State Right-to-Know Regulations

| 0.0. State Right-to-Rhow Regulations | | | |
|---|------------|---------------|--------------|
| Chemical Name | New Jersey | Massachusetts | Pennsylvania |
| Ethyl alcohol - 64-17-5 | Х | Х | Х |
| 1,2-Propylene glycol - 57-55-6 | Х | - | Х |
| Isopropyl alcohol - 67-63-0 | Х | Х | Х |
| Methanol - 67-56-1 | Х | Х | Х |
| C.I. Acid Blue 9. disodium salt - 3844-45-9 | - | Х | - |

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

| | | | 16. OTH | ER II | NFORMATION | | |
|---------------------------|------------------|---|-------------------------------|--------|------------------|---|--|
| NFPA | Health hazards 1 | 1 | Flammability | 4 | Instability 0 | | Physical and Chemical Properties None |
| <u>HMIS</u> | Health hazards 1 | 1 | Flammability | 4 | Physical hazards | 0 | Personal protection B (safety glasses, gloves) |
| Prepared By Issue Date | | | Technical Depa 13-Mar-2014 | artmei | nt | | |
| Revision Date Version | | | 01-Jan2023 | | | | |
| Revision Note | | | I | | | | |

Company Name Update

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The health hazards given on this SDS apply to this product in its concentrated form (as supplied) and may differ significantly at use dilution. The signs and symptoms of exposure apply only to negligence in handling or misuse of the concentrated product and not to the routine exposure of the diluted product under conditions of ordinary use.

End of Safety Data Sheet